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## A method for quantitative analysis of nitrogen oxides and N<sub>2</sub> by means of mass spectrometry with the assistance of a catalytic technique for the reduction of NO with CO or hydrocarbons

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Mass spectrometry is not able to differentiate NO<sub>x</sub> and N<sub>2</sub> from other interferences (e.g. CO and C<sub>2</sub>H<sub>4</sub>) in the deNO<sub>x</sub> reactions. In the present study, a quantitative method for analysis of NO<sub>x</sub> and N<sub>2</sub> simultaneously in these reactions with an assisted converter operated at higher temperature under O<sub>2</sub>-rich condition, which eliminates the interferences, is developed. The NO<sub>x</sub> conversion from this method is comparable to the one from an Automotive Emission Analyser equipped with NO<sub>x</sub> electrochemical sensor. Two types of deNO<sub>x</sub> reactions are tested in terms of selectivity of N<sub>2</sub> production. The application of this method is discussed.

**Keywords:** mass spectrometry quantification; nitrogen oxides; catalytic assisted method; DeNO<sub>x</sub> reactions

### 1. Introduction

Nitrogen oxides (NO<sub>x</sub>: NO and NO<sub>2</sub>) are major air pollutants causing acid rain and forming photochemical smog. The emission of various nitrogen oxides into the atmosphere occurs on a massive scale. Worldwide, over 30 million tons of NO<sub>x</sub> are vented to earth's atmosphere each year [1]. There has been a worldwide effort to develop improved solutions for the removal of NO<sub>x</sub> emission from stationary and mobile sources. NO reduction with CO and selective catalytic reduction (SCR) of NO with hydrocarbons (HCs) or other reductants are two sorts of typical deNO<sub>x</sub> techniques. NO reduction with CO can be applied in controlling automotive exhaust gas emission and SCR can be used for the removal of NO<sub>x</sub> under oxygen-rich condition. In deNO<sub>x</sub> studies, gas chromatography (GC), NO<sub>x</sub> gas electrochemistry sensors and NO<sub>x</sub>/NO chemiluminescent analyser have been widely used for the quantitative analysis in these catalytic reactions by determining N<sub>2</sub> or NO<sub>x</sub> in the exit gases. In the GC analysis of NO<sub>x</sub>, thermal conductivity detector (TCD) has been found rather insensitive and unreliable [2,3], especially for very low NO concentration (~ppm) due to the detection limit of TCD. Low NO<sub>x</sub> concentration has to be detected on-line by NO<sub>x</sub> gas electrochemistry sensors or NO<sub>x</sub>/NO chemiluminescent analyser, but N<sub>2</sub> cannot be analysed by the two methods. Therefore, the results of N<sub>2</sub> production in the outflow gases often need to be analysed by GC except

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for  $\text{NO}_x$  conversion. Namely, GC and one of the chemical methods have to be used at the same time [4–7].

MS has been used increasingly as a means to investigate the de $\text{NO}_x$  reactions [8,9], but it is usually considered as only a qualitative technique. It is well known that different substances may have the same molecular fragments in MS spectra, which can lead to an ambiguous signal. For example, the key information of  $\text{N}_2$  in de $\text{NO}_x$  reactions can be influenced by CO and some HCs with the fragment of  $m/e = 28$ . Therefore, the production of  $\text{N}_2$  in de $\text{NO}_x$  reactions cannot be determined by MS directly without any modification. In this work, we present a method for the quantitative analysis of mixture containing nitrogen oxides and  $\text{N}_2$  from the reduction reaction of NO by MS with the assistance of catalytic technique. Two typical examples of de $\text{NO}_x$  reactions, NO reduction with CO and SCR of NO with  $\text{C}_3\text{H}_8$  were presented. It is shown that the results are satisfying for the quantitative analysis of nitrogen oxides and  $\text{N}_2$  by means of MS with the assistance of catalytic technique.

## 2. Experimental

### 2.1 Catalyst preparation

#### 2.1.1 Preparation of de $\text{NO}_x$ catalyst

The de $\text{NO}_x$  catalysts, composed of 1 wt.% Pt/ $\gamma\text{-Al}_2\text{O}_3$  or 3 wt.% Co/ $\gamma\text{-Al}_2\text{O}_3$ , were prepared by impregnating  $\gamma\text{-Al}_2\text{O}_3$  with required amounts of  $\text{H}_2\text{PtCl}_4$  solution or  $\text{Co}(\text{NO}_3)_2$  solution, respectively, followed by drying and calcination at 923 K for 3 h. These two catalysts were used in the investigation of NO reduction, besides 1 wt.% Pt/ $\gamma\text{-Al}_2\text{O}_3$  was also used as an assisted catalyst, *vide infra*.

#### 2.1.2 Preparation of assisted catalyst

$\text{Co}_2\text{CuAlO}_x$  assisted catalyst for the SCR of NO with  $\text{C}_3\text{H}_8$  was used in the assisted converter ahead of MS. After 0.8 mol  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ , 0.4 mol  $\text{Cu}(\text{NO}_3)_2 \cdot 9\text{H}_2\text{O}$  and 0.4 mol  $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  were dissolved in 5 L distilled water, the solution was mixed dropwise with equal volume of 0.028 mol/L  $\text{Na}_2\text{CO}_3$  and 0.0079 mol/L NaOH solutions, followed by stirring for 10 h. The precipitate was filtered and washed several times with deionised water. After drying, the precursor was calcined in air at 773 K for 2 h, then 973 K for another 2 h. Another assisted catalyst which was used for the analysis of the product in the reaction of NO reduction with CO, i.e. 1 wt.% Pt/ $\gamma\text{-Al}_2\text{O}_3$ , is the same as de $\text{NO}_x$  catalyst described in Section 2.1.1.

### 2.2 Catalytic runs

The experiments of both reactions of NO reduction with CO or  $\text{C}_3\text{H}_8$  were carried out in a temperature-programmed mode with a heating rate of 5 K/min. Outflow gases were analysed by an on-line QIC-20 quadrupole mass spectrometer, Hiden Analytical Ltd, (detection limit: 5 ppb) controlled by MASsoft software. The operation vacuum of the MS is about  $3 \times 10^{-6}$  torr. There are only small amounts of gases introduced into the MS for keeping the operation vacuum and most of gases are bypassed and vented to the atmosphere. For comparison a FGA-4100 Automotive Emission Analyser (AEA) equipped with  $\text{NO}_x$  electrochemical sensor (detection limit: 1 ppm), Foshan Analytical

Instrument Co. LTD, was also used to measure the concentration of  $\text{NO}_x$ . AEA was calibrated with five standard gases of NO, ranging from 200 to 1000 ppm of NO balanced with Ar. The MS or AEA was positioned immediately after the catalyst bed or the assisted converter, which was described in detail in Section 3.1. Before the experiment, the catalyst was flushed with feed gases to obtain a smooth baseline of every component in MS. MS data were collected after the temperature began rising. The total amount of  $\text{NO}_x$  (NO and  $\text{NO}_2$ ) was determined with the  $m/e$  ratio of 30 ( $\text{NO}^+$ ), while the partial pressure of  $\text{NO}_2$  can be monitored separately with its molecular ion peak ( $\text{NO}_2^+$ ,  $m/e = 46$ ). Thus, the amount of NO can be determined indirectly in this article. The amount of  $\text{C}_3\text{H}_8$  was monitored with the partial pressure of its base peak ion ( $\text{C}_2\text{H}_5^+$ ,  $m/e = 29$ ), overlapped by negligible quantity of  $\text{N}^{14}\text{N}^{15}$  ( $< 5$  ppm). The  $m/e$  ratios of 28 ( $\text{CO}^+$ ,  $\text{N}_2^+$  and  $\text{C}_2\text{H}_4^+$ ) and 44 ( $\text{CO}_2^+$ ,  $\text{N}_2\text{O}^+$  and  $\text{C}_3\text{H}_8^+$ ) were also monitored on line. The  $m/e$  ratios of 29, 30 and 46 was denoted as  $\text{C}_3\text{H}_8$ ,  $\text{NO}_x$  (NO and  $\text{NO}_2$ ) and  $\text{NO}_2$ , respectively, if not illustrated specifically. The total flow rate of gas was 70 ml/min. The feed gas compositions and the catalysts used in the experiments are summarised in Table 1.

### 3. Results and discussion

#### 3.1 Experimental principle

In de $\text{NO}_x$  reactions, it is very easy to determine the  $\text{NO}_x$  concentration by MS and  $\text{NO}_x$  conversion can also be obtained. The signal of  $m/e = 30$  will not be interfered by other species in our system, and the contribution of  $^{15}\text{N}_2^+$  at  $m/e = 30$  is negligible. Though some of HCs have fragment of  $m/e = 30$ , it will be diminished after completed oxidation by the assisted catalyst, as all of HCs are converted to  $\text{CO}_2$ . It is difficult to evaluate the efficiency of catalysts by MS because the effective conversion of  $\text{NO}_x$  must be calculated with the amount of  $\text{N}_2$  produced in de $\text{NO}_x$  reactions. The main compositions such as CO and  $\text{N}_2$  with the same  $m/e$  ratio cannot be differentiated unambiguously by MS from the reaction mixture, unless isotopically labelled  $^{15}\text{NO}$  was used [10]. However, the interference to  $\text{N}_2$  in MS generally comes from some substances such as carbon monoxide and HCs. But these ingredients can be oxidised completely to  $\text{CO}_2$  under specific condition, therefore, all the interferences to  $\text{N}_2$  with the molecular fragments of  $m/e = 28$  can be eliminated. As shown in Figure 1, a single-pass flow micro-reactor (assisted converter operated at high temperature) filled with oxidation catalyst was added downstream and a bypassed  $\text{O}_2$  was introduced into the assisted converter if necessary. With the assisted converter all of the interference to  $\text{N}_2$  from CO and HCs will be from the signal of  $\text{CO}^+$  (fragment from  $\text{CO}_2$ ).

Table 1. Catalysts and assisted catalysts in the reactions of NO reduction with CO and SCR with  $\text{C}_3\text{H}_8$  and gases composition in both reactions.

Reactions	Catalyst (mass)	Assisted catalyst (mass)	Gases composition
NO reduction with CO	1 wt% Pt/ $\text{Al}_2\text{O}_3$ (50 mg)	1 wt% Pt/ $\text{Al}_2\text{O}_3$ (0.2 g)	1000 ppm CO, 1000 ppm NO and Ar balanced (bypassed 5% $\text{O}_2$ in total)
NO-SCR with $\text{C}_3\text{H}_8$	3 wt% Co/ $\text{Al}_2\text{O}_3$ (0.2 g)	$\text{Co}_2\text{CuAlO}_x$ (0.2 g)	1000 ppm $\text{C}_3\text{H}_8$ , 1000 ppm NO, 5% $\text{O}_2$ and Ar balanced

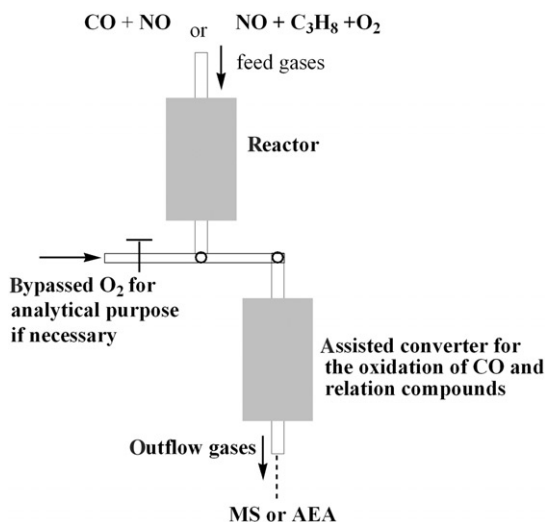


Figure 1. Schematic diagram of the assisted catalytic converter for the completely catalytic oxidising the residual CO or HC to CO<sub>2</sub>.

And then the steady background signal of  $m/e = 28$  can be obtained and seen as a blank. Based on this principle, measurement of N<sub>2</sub> production can be achieved. An important feature of this approach is the combination of appropriate control of O<sub>2</sub> concentration and a suitable assisted catalyst in the assisted converter. In other words, CO and HCs in the sample are oxidised to CO<sub>2</sub> over the assisted catalyst in the presence of a large excess of O<sub>2</sub> under selected temperature, but the reduction of NO<sub>x</sub> to N<sub>2</sub> can be almost ruled out in the assisted converter. Therefore, in order to obtain N<sub>2</sub> information correctly, an assisted converter is necessary as described above. An expected catalytic converter should possess high oxidisability but no activity to NO<sub>x</sub>. Taking the reaction of NO-SCR with C<sub>3</sub>H<sub>8</sub> for an example, a calcined hydrotalcite catalyst, Co<sub>2</sub>CuAlO<sub>x</sub>, was selected as assisted catalyst in the converter, due to its strong oxidisability [11] and very low catalytic activity for SCR of NO at high temperature under lean-burn condition. In order to determine the optimal temperature for the assisted catalyst, a temperature-programmed reaction experiment was carried out at a ramp rate of 5 K/min. The composition of the feed gas was 1000 ppm NO, 1000 ppm C<sub>3</sub>H<sub>8</sub>, 5% O<sub>2</sub> and Ar balanced and operated with a flow rate of 70 ml/min. Figure 2 shows the partial pressure changes with respect to time (also to temperature). C<sub>3</sub>H<sub>8</sub> ( $m/e = 29$ ) was completely oxidised at about 600 K. A certain amount of NO<sub>2</sub> ( $m/e = 46$ ) is appeared at the temperature higher than 600 K, which is the reason why the partial pressure of NO<sub>x</sub> ( $m/e = 30$ ) does not completely return to the initial value in the temperature range from 723 to 973 K. There is little interference from the CO or C<sub>3</sub>H<sub>8</sub> since they are oxidised at 723 K. The  $m/e = 44$  is presumably CO<sub>2</sub> as N<sub>2</sub>O cannot be formed between 773 and 1123 K as reported by Teraoka *et al.* [12]. The fragment of C<sub>3</sub>H<sub>8</sub><sup>+</sup> ( $m/e = 44$ ) was eliminated due to the complete oxidation of C<sub>3</sub>H<sub>8</sub>. In addition, there was a clear NO desorption peak at ~360 K. With the temperature rising, the partial pressure of NO fluctuated between 473 and 773 K owing to the reaction among C<sub>3</sub>H<sub>8</sub>, NO and O<sub>2</sub>, which is common for NO-SCR reaction under lean-burn condition. However, the partial pressure of NO<sub>x</sub> was scarcely changed and maintained to a constant level above ~823 K,

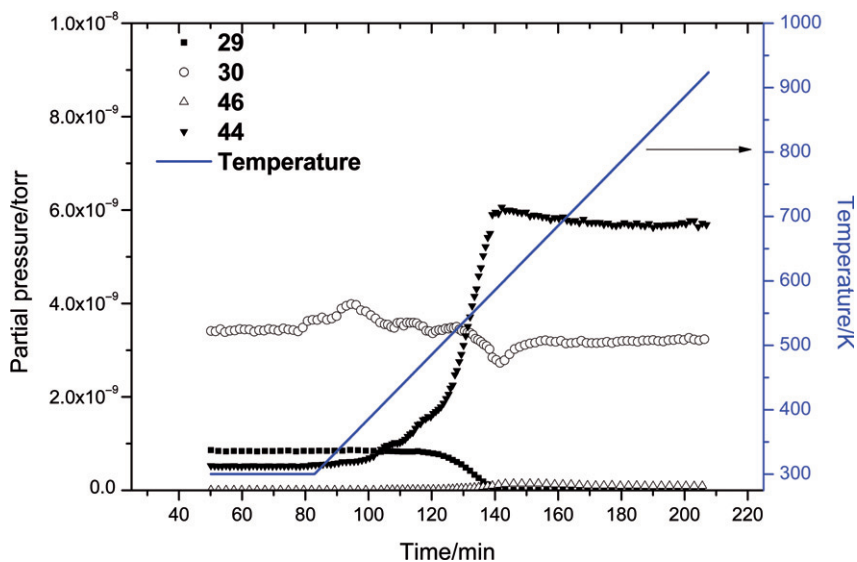


Figure 2. Partial pressures of 29, 30, 44, and 46 ( $m/e$ ) in MS over the  $\text{Co}_2\text{CuAlO}_x$  catalyst (0.2 g) in the temperature-programmed reaction; gas composition: 1000 ppm NO, 1000 ppm  $\text{C}_3\text{H}_8$ , 5%  $\text{O}_2$  and the balance of Ar.

which is nearly equal to initial value at the starting period. The base-line of partial pressure of the  $m/e$  ratio of 28 is mainly composed of  $\text{C}_2\text{H}_4^+$  (MS fragment of  $\text{C}_3\text{H}_8$ ) and  $\text{N}_2^+$  (as an impurity in Ar). With the increase of reaction temperature,  $\text{C}_3\text{H}_8$  was oxidised to  $\text{CO}_2$  continuously. Both the ionisations of  $\text{C}_3\text{H}_8$  and  $\text{CO}_2$  in MS can bring fragments with the  $m/e$  ratio of 28, i.e.  $\text{C}_2\text{H}_4^+$  and  $\text{CO}^+$ , respectively. Thus, the variation of the partial pressure of the  $m/e$  ratio of 28 included the decrease of  $\text{C}_2\text{H}_4^+$  and formation of  $\text{CO}^+$ .  $\text{C}_3\text{H}_8$  was completely oxidised at  $\sim 600$  K, which made the resulting partial pressure of 28 ( $m/e$ ) lower than base-line value above 723 K. And then the partial pressure of 28 ( $m/e$ ) completely came from  $\text{CO}^+$  (fragment of  $\text{CO}_2$ ) and background  $\text{N}_2^+$ . In a word, the partial pressures of the  $m/e$  ratios of 30, 46, 29, 28 and 44 were getting towards a constant level, especially above 823 K. Different concentrations of HC will be chosen in our future de $\text{NO}_x$  studies, thus higher temperature is beneficial to the oxidation of higher concentrations. Therefore, we chose 923 K as the optimal temperature for the assisted converter. Similarly, in the study of NO reduction with CO, 0.2 g  $\text{Pt}/\text{Al}_2\text{O}_3$  was selected for the assisted converter to oxidise residual CO. Owing to the lack of  $\text{O}_2$  in this reaction,  $\text{O}_2$  was introduced from bypass and made up the concentration to 5% in total, as shown in Figure 1. A smooth background line of the  $m/e$  ratio of 28 was obtained (not shown) when temperature was set at 823 K for the assisted converter.

It should be pointed out that  $\text{Pt}/\text{Al}_2\text{O}_3$  is not suitable for an assisted catalyst in the reaction of NO-SCR with  $\text{C}_3\text{H}_8$  due to its reactivity in NO-SCR. Therefore, in order to eliminate the interference to  $\text{N}_2$ , an appropriate assisted catalyst should be selected for the specified reaction and an optimal temperature in the converter should also be chosen. Thus,  $\text{Co}_2\text{CuAlO}_x$  with stronger oxidative catalytic ability is chosen as the assisted catalyst for the analysis of  $\text{N}_2$  production in the reaction of NO-SCR with  $\text{C}_3\text{H}_8$  but  $\text{Pt}/\text{Al}_2\text{O}_3$  is selected as an assisted catalyst in the study of NO reduction with CO.

### 3.2 NO reduction with CO

As shown in Figure 3, the partial pressures were monitored by MS without the assisted converter. The following  $m/e$  ratios were detected as a function of temperature: 30 ( $\text{NO}_x$ ), 28 ( $\text{CO}$ ,  $\text{N}_2$  and part of  $\text{CO}_2$ ), 44 ( $\text{CO}_2$  and  $\text{N}_2\text{O}$ ), 46 ( $\text{NO}_2$ ) over 1 wt.% Pt/ $\text{Al}_2\text{O}_3$  catalyst. The decrease of  $\text{NO}_x$  and the formation of  $\text{CO}_2$  are shown in Figure 3. Also, the NO conversion can be calculated easily according to the formula:  $\text{NO}_x$  conversion (%) =  $100 \times (\text{NO}_{x,\text{in}} - \text{NO}_{x,\text{out}}) / \text{NO}_{x,\text{in}}$ . The conversions of NO in this experiment are also displayed in Figure 3. The information of  $\text{NO}_x$  can be utilised to evaluate the reaction in part, but the signal of  $\text{N}_2$  or  $\text{CO}$  cannot be detected unambiguously by MS because of fragments overlapping with the same  $m/e$  ratio of 28. Besides,  $\text{CO}_2$  formed in the NO reduction with CO would produce  $\text{CO}^+$  ( $m/e=28$ ) in MS. Therefore, the selectivity of  $\text{N}_2$  production, defined as  $100 \times 2[\text{P}_{\text{N}_2}(\text{outlet}) - \text{P}_{\text{N}_2}(\text{inlet})] / [\text{P}_{\text{NO}_x}(\text{inlet}) - \text{P}_{\text{NO}_x}(\text{outlet})]$ , cannot be obtained without the assisted converter.

With the assistance of the converter filled with 1 wt.% Pt/ $\text{Al}_2\text{O}_3$  (0.2 g) and operated at 873 K, the partial pressures of 30 ( $\text{NO}_x$ ), 28 ( $\text{N}_2$ ), 44 ( $\text{CO}_2$  and  $\text{N}_2\text{O}$ ), 46 ( $\text{NO}_2$ ) were monitored as a function of temperature, as shown in Figure 4(a). As can be seen,  $\text{CO}_2$  ( $m/e=44$ ) partial pressure scarcely changed and the signal of  $\text{N}_2$  ( $m/e=28$ ) can be detected with confidence. There was almost no  $\text{N}_2\text{O}$  production in the  $\text{O}_2$ -rich system at the higher temperature. Though NO reduction with CO over platinum group metal catalyst will usually produce a certain amount of  $\text{N}_2\text{O}$ , however,  $\text{N}_2\text{O}$  cannot be converted to NO by the assisted converter at high temperature under  $\text{O}_2$ -rich condition, which would enable the total  $\text{NO}_x$  amount to be the real value. Here the selectivity of  $\text{N}_2$  production and NO conversion can be obtained clearly as shown in Figure 4(b). There are some oscillations of  $\text{N}_2$  selectivity in Figure 4(b), which is caused by the signal fluctuation of MS.

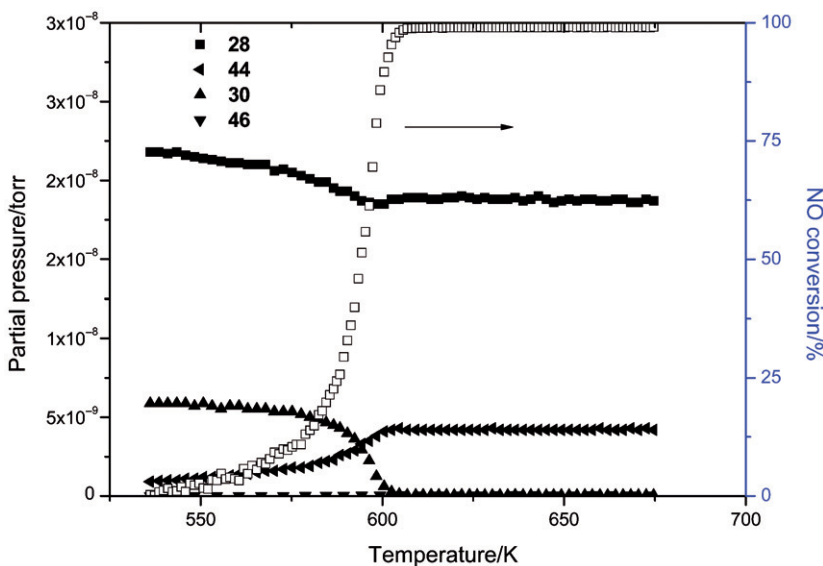


Figure 3. Partial pressures of 28, 44, 30 and 46 ( $m/e$ ) and  $\text{NO}_x$  conversion as a function of temperature over the 1% Pt/ $\text{Al}_2\text{O}_3$  catalyst (50 mg); gas composition: 1000 ppm NO, 1000 ppm CO and the balance of Ar.

Therefore, in order to make sure of the proportional relationship between  $\text{NO}_x$  depletion and  $\text{N}_2$  production by the analytical results from MS with the assisted converter, the relative correction factor (RCF) of  $\text{N}_2$  is defined as:  $\text{RCF} = \Delta P_{\text{NO}_x} / 2 * \Delta P_{\text{N}_2}$ , in which  $\Delta P_{\text{NO}_x} = P_{\text{NO}_x}(\text{inlet}) - P_{\text{NO}_x}(\text{outlet})$  and  $\Delta P_{\text{N}_2} = P_{\text{N}_2}(\text{outlet}) - P_{\text{N}_2}(\text{inlet})$ . After five parallel experiments were carried out, a RCF of 0.988 NO to  $\text{N}_2$  was obtained. The results show that RCF value is near 1 (stoichiometrical value) and the standard deviation was not more than 5%, which means two parts decrement of NO for one part of  $\text{N}_2$  increment. This result is reasonable. Therefore, no serious error would be introduced when RCF is taken as 1.

### 3.3 NO SCR with $\text{C}_3\text{H}_8$

SCR of  $\text{NO}_x$  under lean-burn condition,  $\text{NO}_x$  reduced to  $\text{N}_2$  with HC in the presence of an excess of oxygen, has recently received extensive attention because of its potential for commercial applications.  $\text{Co}/\text{Al}_2\text{O}_3$  catalyst was chosen as an active and stable catalyst in the study of NO-SCR with propane under lean-burn condition [13].

In Figure 5, the partial pressures with the following  $m/e$  ratios were monitored without the assisted converter as a function of temperature: 30 ( $\text{NO}_x$ ), 28 ( $\text{CO}$  or  $\text{N}_2$ ), 29 ( $\text{C}_3\text{H}_8$ ). As can be seen,  $\text{NO}_x$  partial pressure decreased gradually with the increase of temperature until near 723 K before  $\text{C}_3\text{H}_8$  was oxidised completely. When the temperature exceeded 723 K, the conversion of  $\text{NO}_x$  began to decrease because a part of  $\text{C}_3\text{H}_8$  was oxidised completely to  $\text{CO}_2$  and then the reduction of NO was restrained due to the competitive

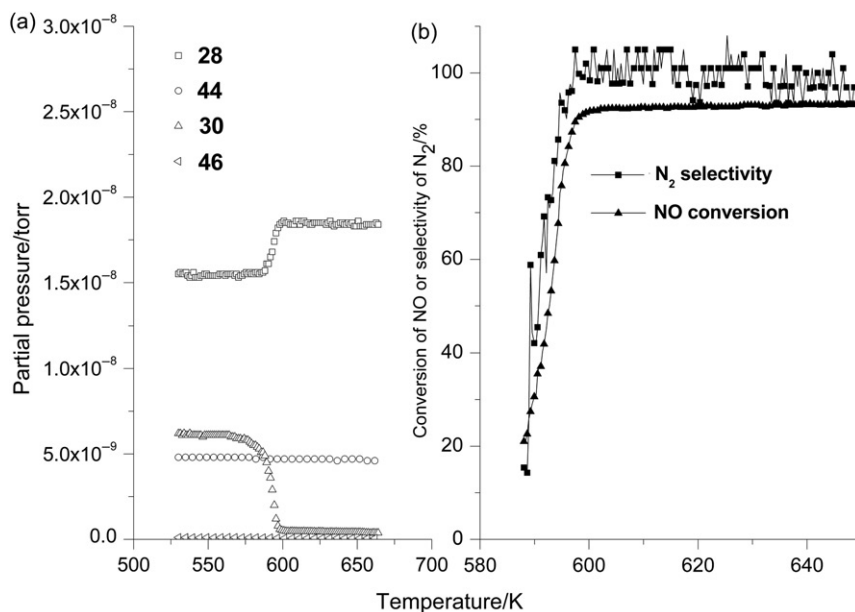


Figure 4. (a) The partial pressures of 28, 44, 30 and 46 ( $m/e$ ) as a function of temperature over the 1%  $\text{Pt}/\text{Al}_2\text{O}_3$  catalyst (50 mg) and the 1%  $\text{Pt}/\text{Al}_2\text{O}_3$  (0.2 g) assisted catalyst at 873 K; (b) NO conversion and  $\text{N}_2$  selectivity; gas composition: 1000 ppm NO, 1000 ppm CO, bypassed 5%  $\text{O}_2$  in total (introduced into the assisted converter) and the balance of Ar.



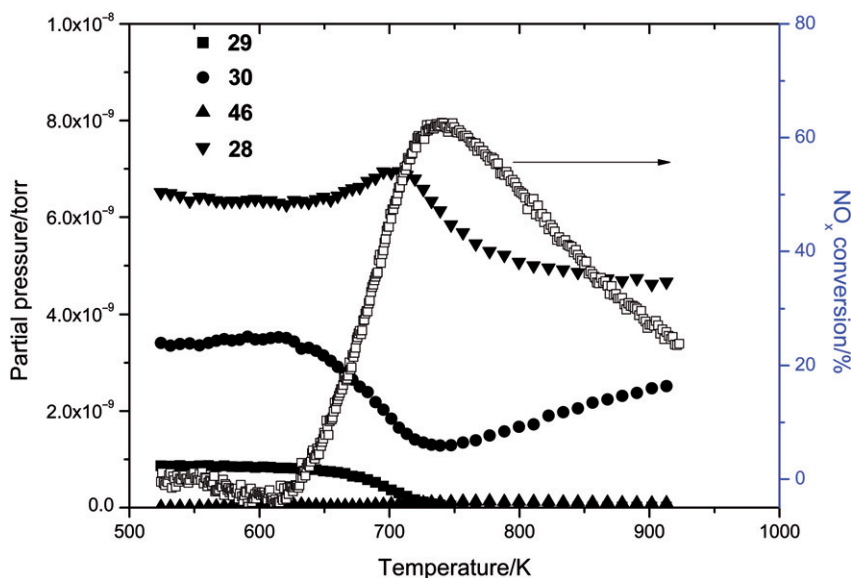


Figure 5. Partial pressures of 29, 30, 46 and 28 ( $m/e$ ) and  $\text{NO}_x$  conversion as a function of temperature over the 3 wt.%  $\text{Co}/\text{Al}_2\text{O}_3$  catalyst (0.2 g) as a function of temperature; gas composition: 1000 ppm  $\text{NO}$ , 1000 ppm  $\text{C}_3\text{H}_8$ , 5%  $\text{O}_2$  and the balance of Ar.

reactions between  $\text{NO}$  and  $\text{O}_2$  for the reductant ( $\text{C}_3\text{H}_8$ ), especially at higher temperature. It is not difficult to imagine that a typical volcano-shape plot [13,14] of  $\text{NO}_x$  conversion can be obtained. A small amount of  $\text{NO}$  desorbs from the surface of catalyst at about 623K, which results in so-called minus  $\text{NO}_x$  conversion. On the other hand, the production of  $\text{N}_2$  forming a peak at  $\sim 723$  K is shown in Figure 5, which is interfered from other substances with the  $m/e$  ratio of 28 such as  $\text{CO}^+$  and  $\text{C}_2\text{H}_4^+$ . Therefore, the data of  $\text{N}_2$  obtained from MS without the assisted converter cannot be utilised to evaluate the SCR of  $\text{NO}_x$  with  $\text{C}_3\text{H}_8$ .

As described in Figure 2, the assisted converter enables to eliminate the interferences from the MS fragmentation possessing the same  $m/e$  value as  $\text{N}_2^+$ . Figure 6(a) shows the partial pressures of the  $m/e$  ratios: 30 ( $\text{NO}_x$ ), 28 ( $\text{N}_2$  only), 29 ( $\text{C}_3\text{H}_8$ ) over 3 wt.%  $\text{Co}/\text{Al}_2\text{O}_3$  with the assisted converter. Figure 6(a), similar to Figure 4, shows the relation between  $m/e$  of  $\text{N}_2$  (or  $\text{NO}_x$ ) and temperature, which is denoting the  $\text{N}_2$  production and  $\text{NO}_x$  conversions. In addition, residue  $\text{C}_3\text{H}_8$  was oxidised completely in the assisted converter at 923 K. Figure 6(b) also exhibits the selectivity of  $\text{N}_2$  calculated from the  $\text{N}_2$  production and  $\text{NO}_x$  conversion according to RCF of MS. The result of  $\text{NO}$  conversion from AEA is also shown in Figure 6(b) as a reference. The slight difference between MS and AEA in the monitoring  $\text{NO}_x$  can be neglected. The agreement on the conversion from both the results by MS and AEA illustrates the reliability of the results by mentioned method for the analysis of reaction productions of  $\text{deNO}_x$ .

#### 4. Conclusions

Two typical  $\text{deNO}_x$  reactions have been exemplified for MS quantitative research with the assistance of catalytic technique. Reliable results of both  $\text{NO}_x$  conversion and selectivity of

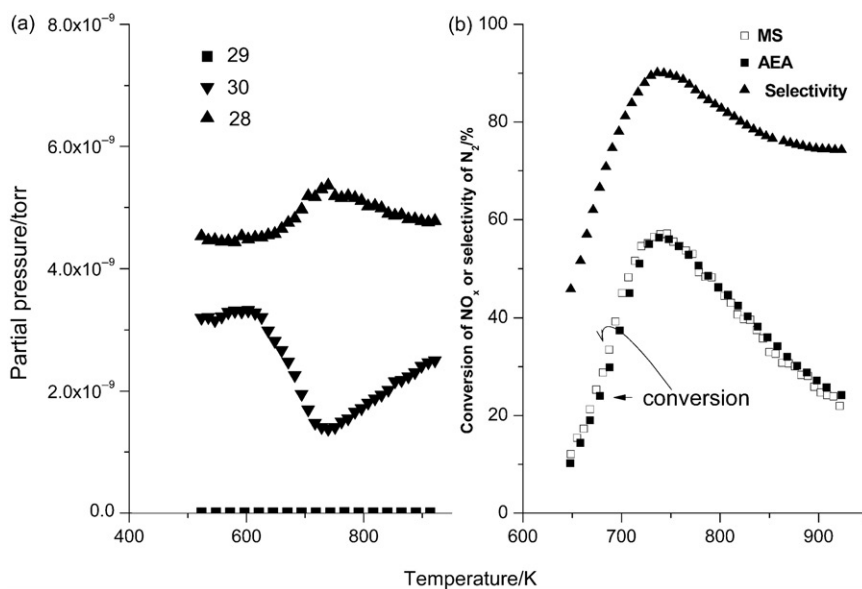


Figure 6. (a) Partial pressures of 29, 30 and 28 (*m/e*) in MS over the 3wt.%  $\text{Co}/\text{Al}_2\text{O}_3$  catalyst (0.2 g) and the  $\text{Co}_2\text{CuAlO}_x$  assisted catalyst (0.2 g) in assisted converter; (b) Comparison of  $\text{NO}_x$  conversion from AEA and MS;  $\text{N}_2$  selectivity; gas composition: 1000 ppm  $\text{NO}$ , 1000 ppm  $\text{C}_3\text{H}_8$ , 5%  $\text{O}_2$  and the balance of Ar.

$\text{N}_2$  production were obtained. It is demonstrated that MS assisted by catalytic technique is a route for a quantitative analytical method of nitrogen oxides and  $\text{N}_2$  in  $\text{NO}$  reduction with  $\text{CO}$  over 1 wt.%  $\text{Pt}/\text{Al}_2\text{O}_3$ . In addition,  $\text{NO}$ -SCR with  $\text{C}_3\text{H}_8$  over 3 wt.%  $\text{Co}/\text{Al}_2\text{O}_3$  catalyst was also investigated with this method and a consistent result was obtained in comparison with the AEA for the analysis of  $\text{NO}_x$ . Therefore, both critical values of  $\text{NO}_x$  and  $\text{N}_2$  can be obtained from a mass spectrometer solely.

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